

IN THE CLAIMS:

This listing of claims will replace all prior versions, and listings, of claims in the application:

1. **(Currently Amended):** An ornament, comprising:

a spherical body {D} with a through-hole {10} wherein the through-hole {10} is formed by connecting through a first hole {1} and a second hole {2} that are drilled toward the center {S} of the spherical body {D}, respectively from right-left symmetrical positions in the upper half section {U} of the spherical body {D} [[,]] ; and

a curved surface {5} is formed by cutting off the vertex section {4} of the included angle formed in the spherical body {D} by the first hole {1} and the second hole {2} comprise respective opening sections with enlarged diameters.

2. **(Withdrawn - Currently Amended):** A method of manufacturing an

ornament, comprising: ~~a step of~~

drilling a first hole {1} and a second hole {2} toward the center {S} of a spherical body material {P} from right-left symmetrical positions in the upper half section {U} of the spherical body material {P} until they are connected to each other, and

~~a step of forming~~ a curved surface {5} by cutting off the vertex section {4} of the included angle formed in the spherical body material {P} by the first hole {1} and the second hole {2}.

3. **(Withdrawn - Currently Amended):** [[A]] The method of manufacturing an

ornament according to claim 2, wherein the vertex section {4} is cut off by inserting a tool from respective opening sections ~~{1a, 1b}~~ after the disposed of the opening {1a} of the first hole {1} and the diameter of the opening ~~{1b}~~ of the second hole {2} are enlarged.

4. **(Currently Amended):** An ornament comprising:
a spherical body (D) with a through-hole (10); and
a hanging wire member (6) inserted into the through-hole (10), wherein the through-hole (10) is formed by connecting through a first hole (1) and a second hole (2) that are drilled toward the center (S) of the spherical body (D), respectively from right-left symmetrical positions in the upper half section (U) of the spherical body (D) [(L)]; and
a curved surface (5) is formed by cutting off the vertex section (4) of the included angle formed in the spherical body (D) by the first hole (1) and the second hole (2) comprise respective opening sections with enlarged diameters.

5. **(Withdrawn - Currently Amended):** A method of manufacturing an ornament, comprising: ~~a step of~~
drilling a first hole (1) and a second hole (2) toward the center (S) of a spherical body material (P) from right-left symmetrical positions in the upper half section (U) of the spherical body material (P) until they are connected to each other [(L)]; ~~a step of~~
forming a curved surface (5) by cutting off the vertex section (4) of the included angle formed in the spherical body material (P) by the first hole (1) and the second hole (2) [(L)]; and ~~a step of~~
inserting the hanging wire member (6) up to an opening (1b) of the second hole 2 by inserting an end (6a) of a hanging wire member (6) from an opening (1a) of the through-hole 10 and by sliding the hanging wire member (6) along the curved surface (5) while displacing the spherical body material P.

6. **(New)** The ornament of claim 1, further comprising reinforcing cylindrical members that are fixedly disposed in the opening sections with enlarged diameters.

7. **(New)** The ornament of claim 4, further comprising reinforcing cylindrical members that are fixedly disposed in the opening sections with enlarged diameters.